

# Work Order ID 85137

**\*85137\***

Page 1

June-04-12 1:25:18 PM

Item ID: D350-616-015

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Deck Plate

Stop **\*NS2\***

Start Date: 04/06/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/06/04

Tooling:

Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

E

*SP*

0.00

100

**\*100\***

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015  
CHG002

*2*

*12-06-22*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*2x*

*SP 12-6-22*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*2*

*12-06-22*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Revision ID:

Item Name: Deck Plate

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Start Date: 04/06/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 13

PPP Rev: \_\_\_\_\_

*12/12/2012*

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*MLJ 12/04/22*

*MLJ 12/06/22*

W/O:		WORK ORDER CHANGES					
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# Picklist Print

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Page 1

Work Order ID: 85137

\*85137\*

Parent Item: D350-616-015

\*D350-616-015\*

Parent Item Name: Deck Plate

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

10

20

\*AN960.ID10\*

Washer

D2344

Manufactured

No

110

Each

10.0000

1

2

\*D2344\*

Litter Deck Plate, 350

Location

Loc Qty

Loc Code

ST244

10

81417

10

110

Each

20.0000

4

8

D2348

\*D2348\*

Wearplate

Location

Loc Qty

Loc Code

ST007

20

84753

20

110

Each

4.0000

1

2

D2353

\*D2353\*

Stiffener

Location

Loc Qty

Loc Code

ST225

4

79474

4

384214

12-6-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85137

Parent Item: D350-616-015

Parent Item Name: Deck Plate

\*85137\*

\*D350-616-015\*

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

**D2364**  
\*D2364\*  
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 10.0000

\*\* ~~B85725~~

Location Loc Qty Loc Code

ST224 10

81422 10

Manufactured No 110 Each 3.0000

\*\* ~~B85725~~  
B85725  
B85781

Location Loc Qty Loc Code

ST008 3

73456 3

Manufactured No 110 Each 9.0000

\*\* ~~B85725~~  
B85725

Location Loc Qty Loc Code

ST241A 9

81418 4

84224 5

Manufactured No 110 Each 7.0000

\*\* ~~B85725~~  
B85725

Location Loc Qty Loc Code

ST241A 7

81419 2

84228 5

Manufactured No 110 Each 0.0000

\*\* ~~B85725~~  
B81420  
12-6-22

**D2365**  
\*D2365\*  
Wearplate

**D2369-1**  
\*D2369-1\*  
Deck Plate Locator Brackets

**D2369-3**  
\*D2369-3\*  
Deck Plate Locator Brackets

**D3494-1**  
\*D3494-1\*  
Stub Cover

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85137

Parent Item: D350-616-015

Parent Item Name: Deck Plate

\*85137\*

\*D350-616-015\*

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5

Purchased

No

110

Each

4,731.000

25

50

\*MS20426AD4-5\*

Rivet

\*\*

## Location

## Loc Qty

## Loc Code

ST317

4731

6874

4731

110

Each

1,985.000

25

50

MS20426AD4-6

Purchased

No

\*MS20426AD4-6\*

Rivet

\*\*

## Location

## Loc Qty

## Loc Code

ST317

1985

110139

187

118510

253

119436

545

121708

1000

110

Each

1,053.000

6

12

MS20426AD5-7

Purchased

No

\*MS20426AD5-7\*

Rivet

\*\*

## Location

## Loc Qty

## Loc Code

ST318

1053

101340

1025

7681

28

110

Each

1,153.000

6

12

MS20426AD5-8

Purchased

No

\*MS20426AD5-8\*

Rivet

\*\*

## Location

## Loc Qty

## Loc Code

ST318

1153

4533

1153

June-04-12 1:25:23 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85137

Parent Item: D350-616-015

Parent Item Name: Deck Plate

\*85137\*

\*D350-616-015\*

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

220.0000

15

30

\*\*

SP. SP.

\*MS20601-AD4W2\*

Rivet

Location

Loc Qty

Loc Code

ST321

175

121255

42

121283

133

ST322

45

119232

45

30X.

MS20601-AD4W3

Purchased

No

110

Each

1,899.000

30

60

\*\*

SP. 17x17-1574.

\*MS20601-AD4W3\*

Rivet

Location

Loc Qty

Loc Code

ST321

1899

114538

1899

600X 600X 12

MS21042L3

Purchased

No

110

Each

2,157.000

6

12

\*\*

SP 12-6-22 SP

\*MS21042L3\*

Nut

Location

Loc Qty

Loc Code

ST300

2157

117885

32

119017

952

119075

138

121349

215

121444

820

12x

June-04-12 1:25:23 PM

Shop Packet Print

Page 4

0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85137

**\*85137\***

Parent Item: D350-616-015

**\*D350-616-015\***

Parent Item Name: Deck Plate

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273  
\*MS24693-C273\*  
Screw  
x2

Purchased

No

110

Each

86.0000

6

12

\*\*

SP

SP

## Location

## Loc Qty

## Loc Code

ST310

86

120308

25

121060

61

MS24693-C48  
\*MS24693-C48\*  
Screw  
x2

Purchased

No

110

Each

138.0000

22

44

\*\*

SP

SP

## Location

## Loc Qty

## Loc Code

ST289

100

121708

100

ST310

38

121060

38

MS35207-264  
\*MS35207-264\*  
Screw  
x2

Purchased

No

110

Each

102.0000

4

8

\*\*

SP 12-6-22

SP

## Location

## Loc Qty

## Loc Code

ST294

100

121415

100

ST295

2

119232

2

4x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED  
08/11/21

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	